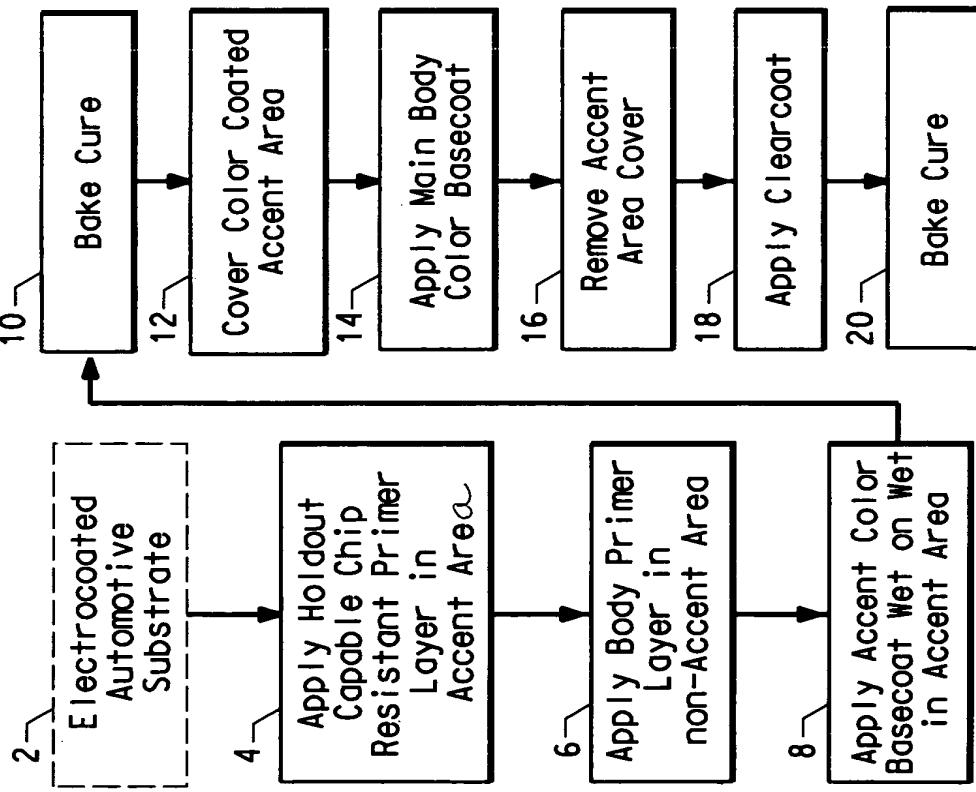
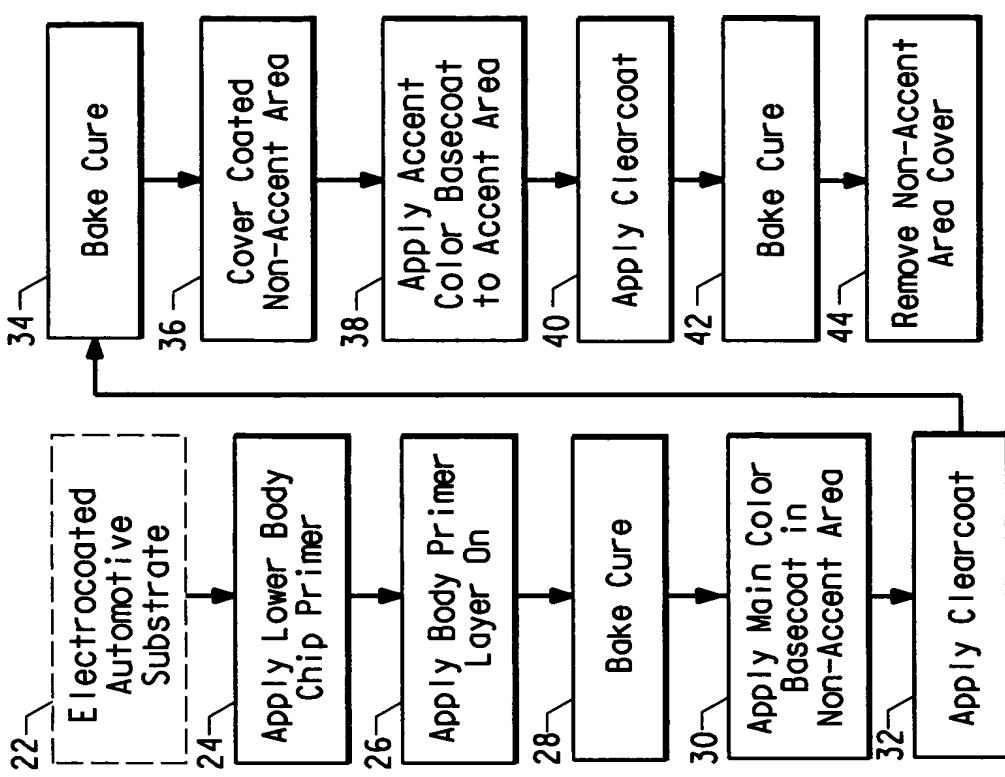


FIG. 1
**3 Wet Coat Integrated
 Two Tone Paint Process**



Total of 5 Coating Steps and 2 Bakes

FIG. 2
Conventional Two Tone Paint Process



Total of 6 Coating Steps and 3 Bakes

FIG. 3

